

Document 5

Pièce : Mâchoire à bride type A		Matière : XC42f	Nomenclature des phases
Numéro	Phase	Machine-outil	Schéma
10	Fraisage, Perçage Alésage <ul style="list-style-type: none"> • Surfacier plan • Ébaucher rainure à 18 • Percer aléser 4 trous $\varnothing 10,2 H7$ 	Centre d'usinage vertical	<p>The drawing shows two views of a circular workpiece. The top view is a circle with a vertical centerline and a horizontal centerline. There are four small circles representing holes, two on each side of the vertical centerline. A dashed line indicates a central slot. The side view shows a cross-section of the workpiece with a central slot and a rounded bottom edge.</p>
20	Fraisage <ul style="list-style-type: none"> • Fraiser les 4 lamages • Fraiser le dégagement 	Centre d'usinage vertical	<p>The drawing shows the top view of the workpiece. It is a circle with a vertical centerline and a horizontal centerline. There are four small circles representing holes, two on each side of the vertical centerline. A dashed line indicates a central slot. The edges of the circle are chamfered.</p>