

Document 5

Pièce : Mâchoire à bride type A		Matière : XC42f	Nomenclature des phases
Numéro	Phase	Machine-outil	Schéma
10	Fraisage, Perçage Alésage <ul style="list-style-type: none"> • Surfacier plan • Ébaucher rainure à 18 • Percer aléser 4 trous $\varnothing 10,2 H7$ 	Centre d'usinage vertical	<p>The drawing shows two views of a circular workpiece. The top view is a circle with a vertical centerline and a horizontal centerline. It features four small circles representing holes, one in each quadrant. A larger, vertically oriented rectangular shape is shown at the top and bottom of the circle, representing a slot or groove. The side view below shows the profile of the workpiece, which is wider at the top and tapers towards the bottom, with a central slot cut through it.</p>
20	Fraisage <ul style="list-style-type: none"> • Fraiser les 4 lamages • Fraiser le dégagement 	Centre d'usinage vertical	<p>The drawing shows the top view of the workpiece. It is a circle with a vertical centerline and a horizontal centerline. It features four small circles representing holes, one in each quadrant. A larger, vertically oriented rectangular shape is shown in the center of the circle, representing a slot. The edges of the circle are chamfered, and the central slot is wider at the top and bottom and narrower in the middle.</p>